

S962-01-CA
Application No. 10/007,177

Please replace all prior claims in the application with the following:

1-16. (Canceled) ✓

17. (Currently Amended) A method of making a pharmaceutical dosage form comprising:

coextruding an indefinite length of an at least partially melted central core and outer layer to form a co-extrudate having a longitudinal axis, said central core including a pharmaceutical agent disposed in a controlled-release composition, and said outer layer being substantially impervious to water or bodily fluids thereby limiting diffusion of fluids into said central core;

slicing said co-extrudate across the longitudinal axis thereof to form discrete pellets; and

cooling said co-extrudate so that said central core comprises a glassy matrix.

18. (Currently Amended) The method of Method of making a pharmaceutical dosage form, as recited in Claim 17, wherein further comprising permitting said co-extrudate is permitted to harden before slicing said co-extrudate is sliced across the longitudinal axis thereof.

19. (Currently Amended) The method of Method of making a pharmaceutical dosage form, as recited in Claim 17, further comprising slicing wherein said co-extrudate is sliced perpendicular to said longitudinal axis.

20. (Currently Amended) The method of Method of making a pharmaceutical dosage form, as recited in Claim 17, further comprising heating wherein said co-extrudate is heated to a temperature in the range of 30°C to 250°C.

21. (Currently Amended) The method of Method of making a pharmaceutical dosage form, as recited in Claim 20, further comprising heating wherein said co-extrudate is heated to a temperature in the range of 40°C to 200°C.

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22. (Canceled) /

23. (Currently Amended) The method of ~~Method of making a pharmaceutical dosage form, as recited in Claim 17, further comprising slicing wherein said co-extrudate is sliced with a laser.~~

24. (Canceled) /

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